



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3368-041
Job Sheet 176729



Part No: D3368-041

Job Qty: 1 ea

Part Name: Tail Rotor Pedal Lock



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3368 REV B , D2690 REV B2 , D3384 REV C IPP Rev:A Removed from 9 Digit 06-03-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/11/18	0.00	0.00	Start Up Small Fab-2		SMF
100	Small Fab	1 pcs		5/11/18	0.00	2.34	Small Fab-3		SMF DAS
110	QC	1 pcs		5/11/18	0.00	0.00	QC5		NOV 13 2018 68
120	Packaging	1 pcs		5/11/18	0.00	0.00	Packaging3-1		NOV 15 2018 9-89
130	QC21-SA	1 Ea		5/11/18	0.00	0.00	QC21		21 NOV 15 2018

Part Op 100 - 1-Open D3373-7 lock package. Keep keys, lock body, lock body nut, screw, flat cam and lock barrel. Discard the
Descriptions: rest. 2-Fabricate D3371-5 Cam Lock as per Dwg D3371 3- Cut cable to length as per dwg D2690 and D3384 4- Assemble lanyard to cyclic sock as per Dwg D3384 Identify as D3384-047 Identify as D3371-5 3-Assemble lock mechanism and cam and install decal as per Dwg D3368.

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS1149F0463P	Washer	2 Ea (2 ea)	90-Start up Operation	5078240
238-028	3/16" Dowel Pin .5" long	2 Ea (2 ea)	100-Small Fab	fm132062
385-039	8-32 Flat screw	4 Ea (4 ea)	100-Small Fab	fm130680
CBL-1240	Cable	2.3330 ft (2.333 ea)	100-Small Fab	50326601
CBL-460	Loop Sleeve	2 Ea (2 ea)	100-Small Fab	5113790
D2728-7	Dart Logo Label	1 (1 ea)	100-Small Fab	
D3368-1	Pedal Lock Base	1 Ea (1 ea)	100-Small Fab	F 131401
D3368-3	Pedal Lock Cover	1 Ea (1 ea)	100-Small Fab	5119354
D3373-7	Cam Lock	1 Ea (1 ea)	100-Small Fab	F 80276
D3384-1	Cyclic Sock	1 Ea (1 ea)	100-Small Fab	5079434
D3385-3	Hinge	1 Ea (1 ea)	100-Small Fab	F 58002
HX-81	1/4"-20 SHCS 3/8" long	1 Ea (1 ea)	100-Small Fab	F 63436

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	NAS1149F0463P	2	472	0
100-Small Fab	238-028	2	34	0
	385-039	4	64	0
	CBL-1240	2	391	0
	CBL-460	2	265	0

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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1210 AUTUMN STREET NEWKESBURY, ON K8S 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S127101 Part: D3368 - 041 Job No: 176729 Serial No/Batch: S127101 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 11/13/18																																																													
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D2728-7	1	0	0
D3368-1	1	4	0
D3368-3	1	3	0
D3373-7 <i>KA</i>	1	0	0
D3384-1	1	1	0
D3385-3	1	16	0
HX-81	1	12	0

Part Specifications

Specifications could not be found.

Plex 4/30/18 10:41 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
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